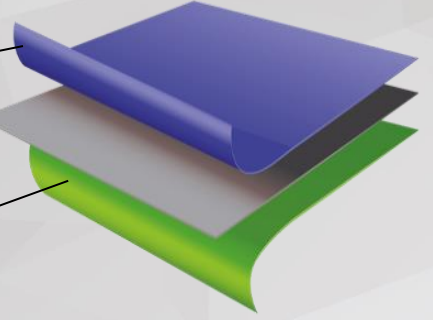


Printable Aluminium Layer

Polypropylene Core Layer

Low SIT Layer



SUPMET

6031

Description

SUPMET 6031 is a metallized, coextruded biaxially oriented polypropylene (BOPP) film. Non metallized side is heat sealable with low SIT (Seal Initiation Temperature) down to 80°C (176°F).

Single ply surface print and/or lamination substrate where excellent barrier and low SIT is needed. Specially designed for high speed HFFS machines for making units and/or multipacks.

Primering onto metal surface for adequate ink adhesion is highly recommended.

Properties

- Excellent metal adhesion
- Excellent wide sealing range with low SIT
- Excellent hot tack and heat seal strength
- Good oxygen, moisture and UV light barrier
- Excellent dimensional stability
- Resistance to chemicals, greases and oils
- Enhanced shelf life capability
- Low static property due to metallic surface

Technical Features

PROPERTIES	TEST METHOD	UNITS	6031		
THICKNESS	ASTM F2251	micron	15	20	30
		Gauge	60	80	120
YIELD	ASTM D4321	m ² /kg	73,3	54,9	36,6
		in ² /Lbs	51.500	38.600	25.800
UNIT WEIGHT	ASTM D4321	g/m ²	13,6	18,2	27,3
OXYGEN TRANSMISSION RATE (23°C-0%RH)	ASTM D3985	cc/m ² /24hrs	90	80	75
		cc/100in ² /24hrs	5,8	5,2	4,8
WATER VAPOUR TRANSMISSION RATE (38°C-90%RH)	ASTM F1249	g/m ² /24hrs	0,65	0,50	0,45
		g/100in ² /24hrs	0,04	0,03	0,03
TENSILE STRENGTH AT BREAK	ASTM D882	MD	N/mm ²	160	
			lb/in ²	23.200	
		TD	N/mm ²	290	
			lb/in ²	42.100	
ELONGATION AT BREAK	ASTM D882	MD	%	160	
		TD		60	
THERMAL SHRINKAGE (120 °C, 5 min, air)	ASTM D1204	MD	%	3	
		TD		1	
COEFFICIENT OF FRICTION	ASTM D1894	Film/Film	0,50		
		Film/Metal	0,25		
OPTICAL DENSITY	MACBETH TD931	-	2,0		
HEATSEAL RANGE	ASTM F88	°C	80-145		
		°F	176-293		
HEATSEAL STRENGTH (80 °C, 1 MPa, 1 s)	ASTM F88	N/15mm	2,0		

Regulatory Status

Our product complies with the applicable EC legislation on packaging involving direct contact with foods except metallized films. Full details are given on the Regulatory Compliance Certificate and can be found on our web site.

Metallization is a special process and aluminium coated surface is very sensitive to environmental conditions. Even though metal surface tension is above 40 dynes after production, it tends to decrease within time influencing by climatic conditions and storage periods. A guarantee of the duration of surface tension of metallized surface can not be given. We recommend to store metallized films in a dry place and at temperatures below 30°C. It is also advised to use metallized films as 'First in, First Out' principle. In-line treatment and/or priming onto metal surface for adequate ink or coating adhesion is strongly recommended. The metallized surface can normally be laminated with most of the substrates. Other properties of the metallized films are guaranteed for 6 months from the date of production.

The information contained in this data sheet is true and accurate according to current state of our knowledge and intended to give general information on our products and their applications. Above values are to be considered as guidelines and not as product specifications. Since the actual conditions of use are beyond our control, users are advised to make their own tests at their specific conditions of laboratory and/or actual use. We suggest our customers to determine final suitability for their specific end uses.

Also be advised that information on this data sheet shall not be construed as an inducement or recommendation to use any process or to manufacture or use any product in conflict with existing, pending or future patents.

For related spec sheet with tolerance values, please contact our sales departments

REV: 01 Date: 11.10.2022