

Treated Polypropylene Layer Modified Layer White Opaque Cavitated Core Layer Modified Layer Polypropylene Layer (Treated for 1112 SGL)

# SUPEARL 1111 SGL / 1112 SGL

## Description

SUPEARL 1111 SGL and 1112 SGL are an improved white opaque, cavitated biaxially oriented polypropylene (BOPP) film designed specially for surface print, single web labelling applications with very low density (0,62g/cm<sup>3</sup>) and very high yield. No heat seal property. One or both sides treated.

Designed specially for high speed roll-fed labelling applications as surface print single web substrate for beverages, carbonated drinks, water, vegetable oil bottles.

Improved opacity, whiteness and gloss saves white base color print and gives shiny graphic designs.

# **Properties**

- · Very low density and very high yield
- · Improved opacity to prevent product show-through
- · Resistance to chemicals, greases and oils
- · Improved gloss for shiny graphics and prints
- Excellent UV light protection
- Low moisture absorbance
- Excellent bonding to hot-melt glues
- · Excellent cuttability and dimensional stability
- Excellent ink adhesion
- The film shelf life is 3-6 months
- The film shelf life is 6 months for 1111 SGL, 3 months for 1112 SGL



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## **Technical Features**

PROPERTIES	TEST METHOD	U	NITS	1111 SGL	1112 SGL	
THICKNESS	ASTM F2251	micron		38		
		Gauge		152		
YIELD	ASTM D4321	m²/kg		42,4		
		in²/Lbs		29.800		
UNIT WEIGHT	ASTM D4321	g/m <sup>2</sup>		23,6		
GLOSS (45 °) Treated Side	ASTM D2457	%		85		
LIGHT TRANSMISSION	ASTM D1746	%		20		
OPACITY	DIN 53146	%		80		
TENSILE STRENGTH AT BREAK	ASTM D882	MD	N/mm <sup>2</sup>	65		
			lb/in²	9.400		
		TD	N/mm <sup>2</sup>	130		
			lb/in²	18.9	900	
ELONGATION	ASTM D882	MD	%	120		
AT BREAK		TD	,0	40		
THERMAL SHRINKAGE	ASTM D1204	MD	%	3		
(120 °C, 5 min, air)		TD	,0	1		
COEFFICIENT OF FRICTION	ASTM D1894	Film/Film		0,40		
		Film/Metal		0,20		
SURFACE TENSION	ASTM D2578	Dyne/ cm	Treated Side	38	38	
			Other Side	-	38	

## "Product Identification (Decision 97/129/EC): PP5"

#### **Regulatory Status**

Our product complies with the applicable EC legislation on packaging involving direct contact with foods except metallized films. Full details are given on the Regulatory Compliance Certificate and can be found on our web site.

The film can also be supplied with ISCC+ certified raw materials with the category of bio-circular feedstock under the product group of SUPRENEW and category of circular feedstock under the product group of SUPCYCLE. SUPRENEW and SUPCYCLE products are certified with "Mass Balance" chain of custody system under ISCC+ and due to chemical processing of the feedstock, there is no compromise & change on any specific feature of the film given in this TDS regardless of the sustainable content in the film. Therefore all product properties of this film covers the same product code with SUPRENEW or SUPCYCLE brand. Three digits will be added to the end of the ISCC+ certified product code. SUPRENEW products will be differentiated with Rxx (R will communicate that the film is circular xx code will communicate the sustainable content % of the film) and SUPCYCLE products will be differentiated with Pxx (P will communicate that the film is circular xx code will communicate the sustainable content % of the film). Further details of the sustainable content of the film will be given in the Sustainability Declaration (SD) prepared for each ISCC+ certified order.

The information contained in this data sheet is true and accurate according to current state of our knowledge and intented to give general information on our products and their applications. Above values are to be considered as guidelines and not as product specifications. Since the actual conditions of use are beyond our control, users are advised to make their own tests at their specific conditions of laboratory and/or actual use. We suggest our customers to determine final suitability for their specific end uses.

Also be advised that information on this data sheet shall not be construed as an inducement or recommendation to use any process or to manufacture or use any product in conflict with existing, pending or future patents.

#### For related spec sheet with tolerance values, please contact our sales departments

STANDARD ROLL DIMENSIONS							
CORE INNER DIAMETER (ID)	CORE OUTER DIAMETER (OD)	LENGTH TOLERANCE	WIDTH TOLERANCE				
76 mm (3 in) & 152 mm (6 in)	530 mm & 790 mm *	± % 5 for ≤ 390 mm OD	- 0 & + 4 mm				
		± % 10 for > 390 mm OD					

\* 790 mm OD is available for BOPP films above 350 mm width



### Factory & Head Office

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