

Treated High Adhesion Layer

Polypropylene Core Layer

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# SUPLAIN 1011 & 1011 A

## Description

SUPLAIN 1011 & 1011 A are transparent, biaxially oriented polypropylene (BOPP) film. One side is treated with high adhesion property. No heat seal property.

Specially designed for excellent ink and adhesive adhesion due to high adhesion treated layer.

Designed to be used as single ply surface print and/or lamination substrate for different packaging and industrial applications. Can be also used as outer web release substrate for cold seal structures.

1011 A is specially designed for PSA tape applications where excellent adhesive and release lacquer bonding are required.

### **Properties**

- · Excellent mechanical and dimensional properties
- High gloss and clarity
- · Excellent adhesion to inks and coatings
- · Excellent adhesion to lamination adhesives with different substrates
- · Resistance to chemicals, greases and oils
- Good moisture barrier
- · Excellent adhesion to water and acrylic based adhesive coatings and hot melt adhesives
- The film shelf life is 6 months



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### **Technical Features**

PROPERTIES	TEST METHOD	UNITS		1011		1011 A		1011						
THICKNESS	ASTM F2251	micron		15	20	25	28	30	33	35	37	38	40	
		Gauge		60	80	100	112	120	132	140	148	152	160	
	ASTM	m²/kg		73,3	54,9	44,0	39,2	36,6	33,3	31,4	29,7	28,9	27,5	
YIELD	D4321	in²/Lbs		51.500	38.600	30.900	27.600	25.800	23.400	22.100	20.900	20.300	19.300	
UNIT WEIGHT	ASTM D4321	ç	g/m²	13,7	18,2	22,8	25,5	27,3	30,0	31,9	33,7	34,6	36,4	
HAZE	ASTM D1003	%		1,2 1,5				1,6						
GLOSS (45 °)	ASTM D2457		%	94										
TENSILE STRENGTH AT BREAK	ASTM D882	MD	N/mm² MD	150										
		Me	lb/in²	21.800										
		TD	N/mm <sup>2</sup>	280										
			lb/in²	40.600										
ELONGATION	ASTM	MD	%	180										
AT BREAK	D882	TD		60										
THERMAL	ASTM D1204	MD	%	3										
SHRINKAGE (120 °C, 5 min, air)		TD		1										
COEFFICIENT	ASTM	Film/Film		0,35										
OF FRICTION	D1894	Film/Metal		0,20										
SURFACE	ASTM	Dyne/	Treated Side		38									
TENSION	D2578	cm	Other Side											

#### "Product Identification (Decision 97/129/EC): PP5"

#### **Regulatory Status**

Our product complies with the applicable EC legislation on packaging involving direct contact with foods except metallized films. Full details are given on the Regulatory Compliance Certificate and can be found on our web site.

The film can also be supplied with ISCC+ certified raw materials with the category of bio-circular feedstock under the product group of SUPRENEW and category of circular feedstock under the product group of SUPCYCLE. SUPRENEW and SUPCYCLE products are certified with "Mass Balance" chain of custody system under ISCC+ and due to chemical processing of the feedstock, there is no compromise & change on any specific feature of the film given in this TDS regardless of the sustainable content in the film. Therefore all product properties of this film covers the same product code with SUPRENEW or SUPCYCLE brand. Three digits will be added to the end of the ISCC+ certified product code. SUPRENEW products will be differentiated with Rxx (R will communicate that the film is circular xx code will communicate the sustainable content % of the film) and SUPCYCLE products will be differentiated with Pxx (P will communicate that the film is circular xx code will content of the ISCC+ certified order.

The information contained in this data sheet is true and accurate according to current state of our knowledge and intented to give general information on our products and their applications. Above values are to be considered as guidelines and not as product specifications. Since the actual conditions of use are beyond our control, users are advised to make their own tests at their specific conditions of laboratory and/or actual use. We suggest our customers to determine final suitability for their specific end uses.

Also be advised that information on this data sheet shall not be construed as an inducement or recommendation to use any process or to manufacture or use any product in conflict with existing, pending or future patents.

#### For related spec sheet with tolerance values, please contact our sales departments

STANDARD ROLL DIMENSIONS									
CORE INNER DIAMETER (ID)	CORE OUTER DIAMETER (OD)	LENGTH TOLERANCE	WIDTH TOLERANCE						
76 mm (3 in) & 152 mm (6 in)	530 mm & 790 mm *	± % 5 for ≤ 390 mm OD	- 0 & + 4 mm						
	550 mm & 750 mm	± % 10 for > 390 mm OD	-00++11111						

\* 790 mm OD is available for BOPP films above 350 mm width

REV: 01 Date: 20.03.2025



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