



# SUPEARL 2711

## **Description**

SUPEARL 2711 is a cavitated, coextruded, biaxially oriented polypropylene (BOPP) film. Both sides heat sealable. One side treated.

General purpose, heat sealable, cavitated film where pearlesent glossy effect is required.

## **Properties**

- · Low density and high yield
- · Excellent pearlesent glossy appearance
- · Show-through capability
- Good sealing strength and hot tack
- · Broad seal range
- The film shelf life is 6 months





### **Technical Features**

PROPERTIES	TEST METHOD	UNITS		2711
THICKNESS		micron		30
	ASTM F2251	Gauge		120
	ASTM D4321	m²/kg		47,6
YIELD		in²/Lbs		33.500
UNIT WEIGHT	ASTM D4321	g/m²		21,0
GLOSS (45°)	ASTM D2457	%		110
LIGHT TRANSMISSION	ASTM D1746	%		50
OPACITY	DIN 53146	%		50
	ASTM D882	MD	N/mm²	80
TENSILE STRENGTH AT BREAK			lb/in²	11.600
		TD	N/mm²	140
			lb/in²	20.300
ELONGATION AT BREAK	ASTM D882	MD	%	120
		TD		40
THERMAL	ASTM D1204	MD	%	3
SHRINKAGE (120 °C, 5 min, air)		TD		1
COEFFICIENT	ASTM D1894	Film/Film		0,50
OF FRICTION		Film/Metal		0,20
SURFACE TENSION	ASTM D2578	Dyne/ cm	Treated Side	38
			Other Side	-
HEATSEAL RANGE	ASTM F88	°C		105-145
		°F		221-293
HEATSEAL STRENGTH (120 °C, 1 MPa, 1 s)	ASTM F88	N/15mm		2,0

#### "Product Identification (Decision 97/129/EC): PP5"

Regulatory Status

Our product complies with the applicable EC legislation on packaging involving direct contact with foods except metallized films. Full details are given on the Regulatory Compliance Certificate and can be found on our web site.

The film can also be supplied with ISCC+ certified raw materials with the category of bio-circular feedstock under the product group of SUPRENEW and category of circular feedstock under the product group of SUPCYCLE. SUPRENEW and SUPCYCLE products are certified with "Mass Balance" chain of custody system under ISCC+ and due to chemical processing of the feedstock, there is no compromise & change on any specific feature of the film given in this TDS regardless of the sustainable content in the film. Therefore all product properties of this film covers the same product code with SUPRENEW or SUPCYCLE brand. Three digits will be added to the end of the ISCC+ certified product code. SUPRENEW products will be differentiated with Rxx (R will communicate that the film is circular xx code will communicate the sustainable content % of the film). Further details of the sustainable content of the film will be given in the Sustainability Declaration (SD) prepared for each ISCC+ certified order.

The information contained in this data sheet is true and accurate according to current state of our knowledge and intented to give general information on our products and their applications. Above values are to be considered as guidelines and not as product specifications. Since the actual conditions of use are beyond our control, users are advised to make their own tests at their specific conditions of laboratory and/or actual use. We suggest our customers to determine final suitability for their specific end uses.

Also be advised that information on this data sheet shall not be construed as an inducement or recommendation to use any process or to manufacture or use any product in conflict with existing, pending or future patents.

For related spec sheet with tolerance values, please contact our sales departments

STANDARD ROLL DIMENSIONS								
CORE INNER DIAMETER (ID)	CORE OUTER DIAMETER (OD)	LENGTH TOLERANCE	WIDTH TOLERANCE					
76 mm (3 in) & 152 mm (6 in)	530 mm & 790 mm *	± % 5 for ≤ 390 mm OD	- 0 & + 4 mm					
76 11111 (3 111) & 132 11111 (6 111)		± % 10 for > 390 mm OD						

<sup>\* 790</sup> mm OD is available for BOPP films above 350 mm width



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