

Treated Sealant Layer Modified Layer White Pigmented Core Layer Modified Layer Treated Sealant Layer

# SUPWHITE 2212 MO

# Description

SUPWHITE 2212 MO is a white pigmented, coextruded biaxially oriented polypropylene (BOPP) film. Both sides heat sealable and treated.

White colored heat sealable film for general packaging applications. Use on a wide range of packaging machines.

It can be used as single ply surface print and lamination substrate to itself and other films. It is also used for cold seal applications.

White color also saves white base color print.

Any possible caution for blocking tendency during printing process should be taken since the films are both sides treated.

## **Properties**

- Higher whiteness and opacity
- Excellent heat seal strength and hot tack
- Outstanding opacity and gloss
- Good hot slip
- Excellent dimensional stability
- Excellent resistance to chemicals, greases and oil
- · Excellent ink and coating adhesion
- Broad seal range
- The film shelf life is 3 months



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# **Technical Features**

PROPERTIES	TEST METHOD			2212 MO			
THICKNESS	ASTM F2251	micron		18	20	30	
		Gauge		72	80	120	
YIELD	ASTM D4321	m²/kg		55,6	50,0	33,3	
		in²/Lbs		39.100	35.200	23.400	
UNIT WEIGHT	ASTM D4321	g/m²		18,0	20,0	30,0	
GLOSS (45 °)	ASTM D2457	%		55			
LIGHT TRANSMISSION	ASTM D1746	%		30	28	25	
OPACITY	DIN 53146	%		75	75	80	
	ASTM D882	MD	N/mm <sup>2</sup>	140			
TENSILE STRENGTH AT BREAK			lb/in²	20.300			
		TD	N/mm <sup>2</sup>	230			
			lb/in²	33.400			
ELONGATION	ASTM D882	MD	%	180			
AT BREAK		TD		60			
THERMAL SHRINKAGE (120 °C, 5 min, air)	ASTM D1204	MD	%	3			
		TD		1			
COEFFICIENT OF FRICTION	ASTM D1894	Film/Film		0,35			
		Film/Metal		0,20			
SURFACE	ASTM D2578	Dyne/ cm	Treated Side		38		
TENSION			Other Side		38		
HEATSEAL RANGE	ASTM F88	°C		105 - 145			
		°F		221 - 293			
HEATSEAL STRENGTH (120 °C, 1 MPa, 1 s)	ASTM F88	N/15mm		2,0			

## "Product Identification (Decision 97/129/EC): PP5"

### **Regulatory Status**

Our product complies with the applicable EC legislation on packaging involving direct contact with foods except metallized films. Full details are given on the Regulatory Compliance Certificate and can be found on our web site.

The film can also be supplied with ISCC+ certified raw materials with the category of bio-circular feedstock under the product group of SUPRENEW and category of circular feedstock under the product group of SUPCYCLE. SUPRENEW and SUPCYCLE products are certified with "Mass Balance" chain of custody system under ISCC+ and due to chemical processing of the feedstock, there is no compromise & change on any specific feature of the film given in this TDS regardless of the sustainable content in the film. Therefore all product properties of this film covers the same product code with SUPRENEW or SUPCYCLE brand. Three digits will be added to the end of the ISCC+ certified product code. SUPRENEW products will be differentiated with Rxx (R will communicate that the film is circular xx code will communicate the sustainable content % of the film) and SUPCYCLE products will be differentiated with Pxx (P will communicate that the film is circular xx code will communicate the sustainable content % of the film). Further details of the sustainable content of the film will be given in the Sustainability Declaration (SD) prepared for each ISCC+ certified order.

The information contained in this data sheet is true and accurate according to current state of our knowledge and intented to give general information on our products and their applications. Above values are to be considered as guidelines and not as product specifications. Since the actual conditions of use are beyond our control, users are advised to make their own tests at their specific conditions of laboratory and/or actual use. We suggest our customers to determine final suitability for their specific end uses.

Also be advised that information on this data sheet shall not be construed as an inducement or recommendation to use any process or to manufacture or use any product in conflict with existing, pending or future patents.

### For related spec sheet with tolerance values, please contact our sales departments

	STANDARD ROLL DIMENSIONS							
C	ORE INNER DIAMETER (ID)	CORE OUTER DIAMETER (OD)	LENGTH TOLERANCE	WIDTH TOLERANCE				
76	6 mm (3 in) & 152 mm (6 in)	530 mm & 790 mm *	± % 5 for ≤ 390 mm OD ± % 10 for > 390 mm OD	- 0 & + 4 mm				

\* 790 mm OD is available for BOPP films above 350 mm width



## Factory & Head Office

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